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Handling Inspections
FDA's Plans for Enforcing FSMA



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Learning Objective

Recall the key elements of the FDA's strategy and plans for implementing and enforcing FSMA requirements



FDA's Goal for FSMA

- Reduce the risk of illness or injury attributed to food manufactured and distributed from facilities subject to FSMA
 - Domestic
 - Imported
- FDA's implementation mantra: "to educate before it regulates"





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FSMA Implementation Strategy

- Phase 1
 - Setting new standards through regulations, guidance, and policy
- Phase 2
 - Addressing planning and implementation
 - Designing strategies to gain and maintain food industry compliance with the new rules
- Phase 3
 - Monitoring implementation and evaluating success through the use of KPI's and metrics
 - Results Oriented Management (ROM)



Intent of FDA Inspections

- Inspectors will be food and feed-specific
- Heavy reliance on state inspectors
- Inspector training programs
- Violation findings will be risk-based
- Targeted inspections
- Two-tier inspections
- More aggressive inspections



Intent of FDA Inspections

- Subject matter expert availability
- Form 483s
- Use of "deficiency letter"
 - Incentives for voluntary compliance
- Inspection portal/database






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Questions


- What are your plans for developing programs to support FSMA compliance?

- Will you move forward immediately or wait for additional FDA guidance?





Inspections

- More assertive and comprehensive
 - FDA was insisting on access to records before FSMA rules were implemented
 - Asserting “right” to take photographs
 - Inspections have become more detailed, emphasizing:
 - Basic sanitation
 - Allergen control
 - Personnel adherence to GMPs



Inspections

- Collection of samples
 - Product
 - Labels
 - Packaging
- Finished product testing
- Interviewing employees
- Observing employee practices
- Can you support your written programs?






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Inspections

- Environmental testing samples
 - Potentially hundreds of swabs
- Focusing on companies considered high-risk
- Challenging your environmental testing program
 - Frequency
 - Procedure
 - Qualified technicians
 - Corrective actions




Question

What's your policy when an inspector requests to swab the facility?



Inspection Results

- Inspection results between 10/1/12 – 9/30/13
 - Number of food F483s issued = 2,386 (47%)
- Top six issues (56% of the 2,386 issued)
 1. Lack of effective pest exclusion
 2. Sanitation monitoring
 - Failure to maintain hand washing, hand sanitizing, and toilet facilities
 - Failure to protect food, food packaging material, and food contact surfaces from adulteration






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Inspection Results

- 3. Screening
 - Failure to provide adequate screening or other protection devices against pests
- 4. HACCP plan implementation
 - Did not implement the monitoring, verification, or record keeping procedures listed in the HACCP plan




Inspection Results

- 5. Food safety hazards
 - HACCP plan does not list hazards that are reasonable or likely to occur
 - Plan not written to be followed
- 6. Structure
 - Plant not constructed to allow adequate cleaning and kept clean



2013 FY FDA's Office of Regulatory Affairs Results

- 10 injunctions and consent decrees against food and dietary supplement firms
- 5 seizures
- Classified 309 Class 1 recalls
- Issued 1,006 import alert notices
- 14 food-related arrests
- 16 food-related convictions
- Collected US \$18M in fines and restitution






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Responding to Form 483

What to do?



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483's Increasing

- Recently released 483'S indicate plants are not prepared for more aggressive inspections
- Can you defend your written programs
- Have you prepared the employees for FDA interviews?

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Responding to Form 483

- Respond in writing within 15 business days
- Report all corrective actions taken
 - Include a timetable (if necessary)
- FDA reviews response
 - Follow-up actions may include:
 - Follow-up inspection
 - Warning letter
 - Registration suspension

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Questions

- Are you ready?
- Are you concerned?
- Is there anything new here?




Preparing for FDA visit

- Is the PCQI identified?
- Are records electronic or hard copies?
- What is your policy on photographs?
- Are preventative control records signed and dated?
- Is your HACCP and Food Safety Plan up to date?



Preparing for FDA visit

- Who is the first line of contact?
- Is there a designated meeting area?
- Is there a designated team to handle inspections?
- Does the security guard or receptionist know what to ask when investigator arrives?
- How much time do you have them wait?
- Do you know your rights?
- When was the last time you reviewed your visitor policy for regulatory visits?






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Key Takeaways

- FDA's primary goal for FSMA is to reduce injury and illness resulting from food safety failures
- Inspections will be conducted by those with training and experience related to food and feed
 - FDA will rely more on state inspectors
- FDA plans to make subject matter experts and an inspection portal/database available to facilities
- FDA will educate importers about FSVP while encouraging a greater focus on preventive controls



Key Takeaways

- FDA will issue guidance documents to clarify the rules
- Inspections are more assertive, comprehensive, and enforcement oriented
 - Penalties for noncompliance are more severe
- Develop your Food Safety Plan and prepare for regulatory inspections now



Questions?



