# . '][]A





#### September 13<sup>th</sup> 2017

Hotel 4 Barcelona

# Agenda

- Details of Today's Events
- Role of Tortillas
- The Tortilla Market
- How & Why It Is Growing
- Analysis By Segment

#### Your First TIA Event?

# PLEASE RAISE YOUR HAND!

#### Latest Scientific Research



#### SPONSORS:



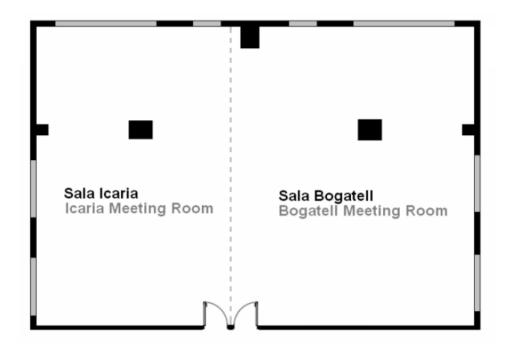
ROVEY
SEED CO.

SPECIALTY SOYBEANS AND
FOOD GRADE
WHITE & YELLOW CORN

| DAY 1 - W   | eds   | Sept 13th                                                                          | SPEAKER                                  |
|-------------|-------|------------------------------------------------------------------------------------|------------------------------------------|
| 8:30-8:45   |       | Badge Pickup                                                                       |                                          |
| 8:45-9:30   | 1     | Opening Session: Program Overview & Tortilla Market Overview                       | Jim Kabbani TIA                          |
| 9:30-10:15  | 2     | Properties of wheat & corn flour types, their impact on tortilla characterstics    | Mireilla Rivas, Minsa                    |
| 10:15-11:00 | 3     | Defensible Health Claims using Fiber and Low-Carb and other applications           | Miquel Rovira, JRS                       |
| 11:00-11:45 | 4     | In what situations should Batch Packs be considered                                | Dave Waters, Solvaira / Allied           |
| 11:45-12:30 | 5     | Enzyme technology in relation to tortillas and their final product characteristics | Cristina Primo Martin, AB Mauri          |
| 12:30-1:15  | 6     | European Regulations That Affect Tortilla Products                                 | Jose Maria Ferrer Villar, AINIA research |
| 1:15-2:15   | 7     | LUNCH                                                                              |                                          |
| 2:15-3:00   | 8     | Identifying & Controlling Hidden Costs in Tortilla Production                      | Dave Rodriguez, Lawrence Equipment       |
| 3:00-3:45   | 9     | Complying with European Union Clean Label Rules using Natural Ingredients          | Ernst Benier, Breatec                    |
| 3:45-4:30   | 10    | Troubleshooting & Correcting Tortilla Problems                                     | Steve Bright, Mesa Foods                 |
| 4:30-6:30   |       | Cocktail & Tabeltop Exhibits Reception                                             |                                          |
| 6:45-8:15   |       | Optional - Guided tour of Bareclona (included in registration fees)                |                                          |
| DAY 2 - Th  | urs S | Sept 14th                                                                          |                                          |
| 8:00-8:45   | 11    | Capitalizing on Gluten Free Opportunities                                          | Paul Hart, Elm Lea Partners LTD          |
| 8:45-9:30   | 12    | Optimizing Formulations that use Microencapsulates                                 | Merce Pinol, Balchem Encapsulates        |
| 9:30-10:15  | 13    | Processing Equipment Strategies                                                    | Clay Lawrence, Lawrence Equipment        |
| 10:15-11:00 | 14    | Function & Properties of Tortilla ingredients                                      | Steve Bright, Mesa Foods                 |
| 11:00-11:45 | 15    | Formulating for Future Tortilla Market Needs (e.g. palm-free, non-hydro, etc)      | Gabor Nagy                               |
| 11:45-12:00 | 16    | Closing Remarks, Attendee Survey, & Awarding of Certificates                       |                                          |



# Meeting Rooms Map 2<sup>nd</sup> Floor



**Classroom: BOGATEL** 

Reception: ICARIA

**Lunch: Lobby Level** 



#### **TABLETOP EXHIBITS**

(At Time of Printing - subject to change)

ARR-Tech
Balchem
Casa Herrera
CinchSeal
Coperion K-Tron
Filtercorp
JAX Aps
JC Ford
Lawrence Equipment
MINSA
Silijal
Strik bv

Icaria Meeting Room

#### **NOTE:**

Tabletops Reception Layout Approximate & Subject To Final Revisions

PLEASE VISIT OUR SPONSORS AND TABLETOP EXHIBITORS, AND THANK THEM FOR SUPPORTING THIS EVENT!

# Tortillas – What & Why

- For Consumers:
  - Tortillas Are a Food Delivery Vehicle
- For Corporations:
  - Tortillas Are a Results Delivery Vehicle

Effective Participation In The Tortilla Industry Is A Revenue-Building Strategy For Producers And Suppliers In The Baking Industry

# Learning From Each Other

 Please Tell Me One Main Question You Have that You Would Like to Learn The Answer To?

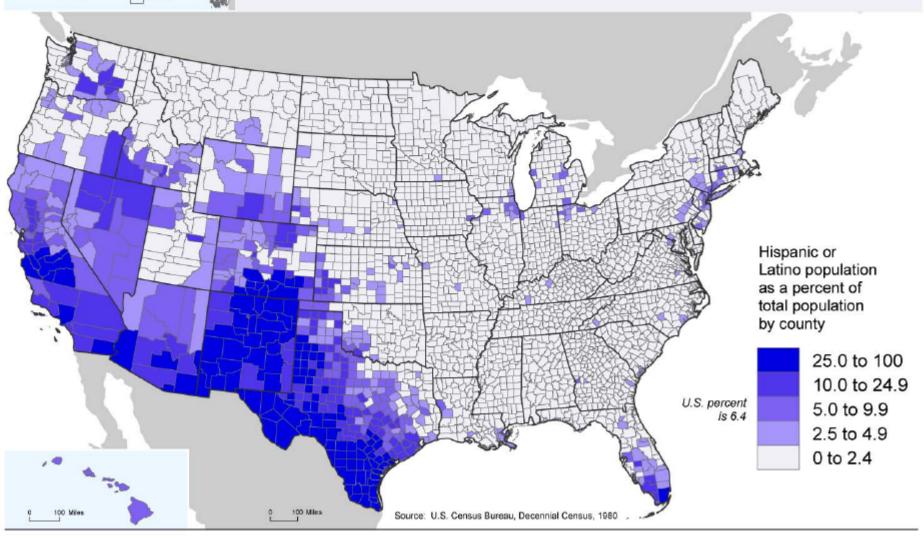
#### Data To Be Presented

- USA
  - Tortilla Market & Growth Drivers
- Europe
  - Top 4 Tortilla Countries
    - Top Brands Each Country
  - Top 3 Chips Countries
    - Top Brands Each Country
  - Other Flat-Bread Products
- Sources:
  - TIA Research
  - AC Nielsen Company
  - Euromonitor

# Demographic Market Drivers

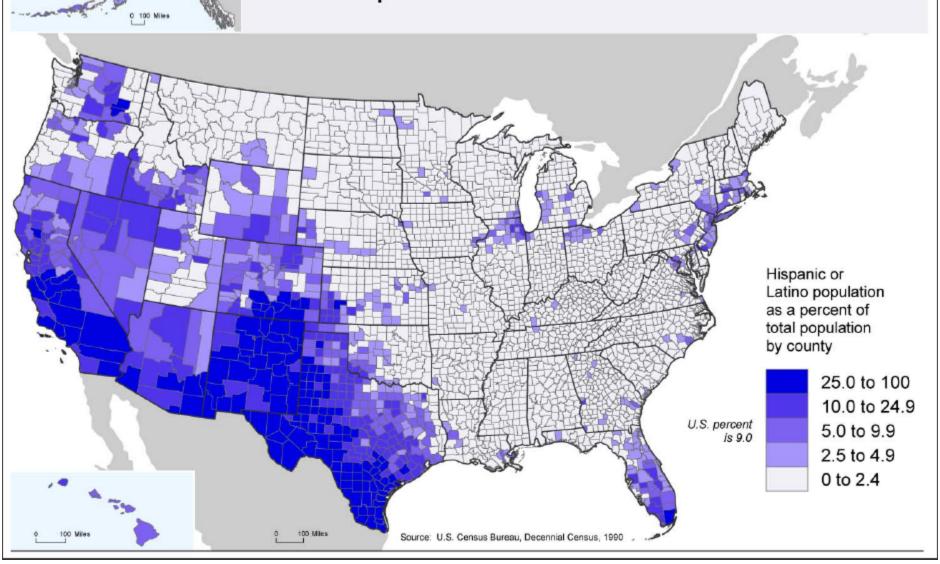


#### Percent of Population 1980 Hispanic or Latino



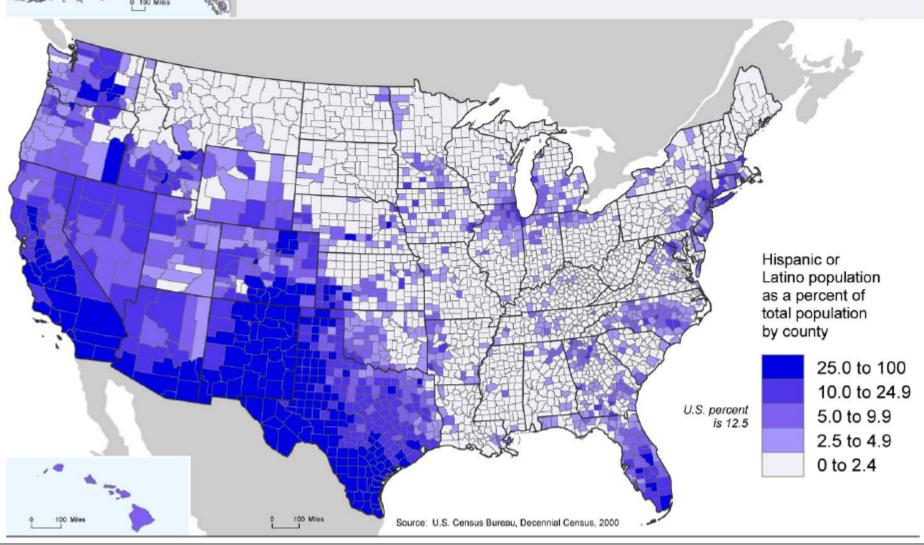


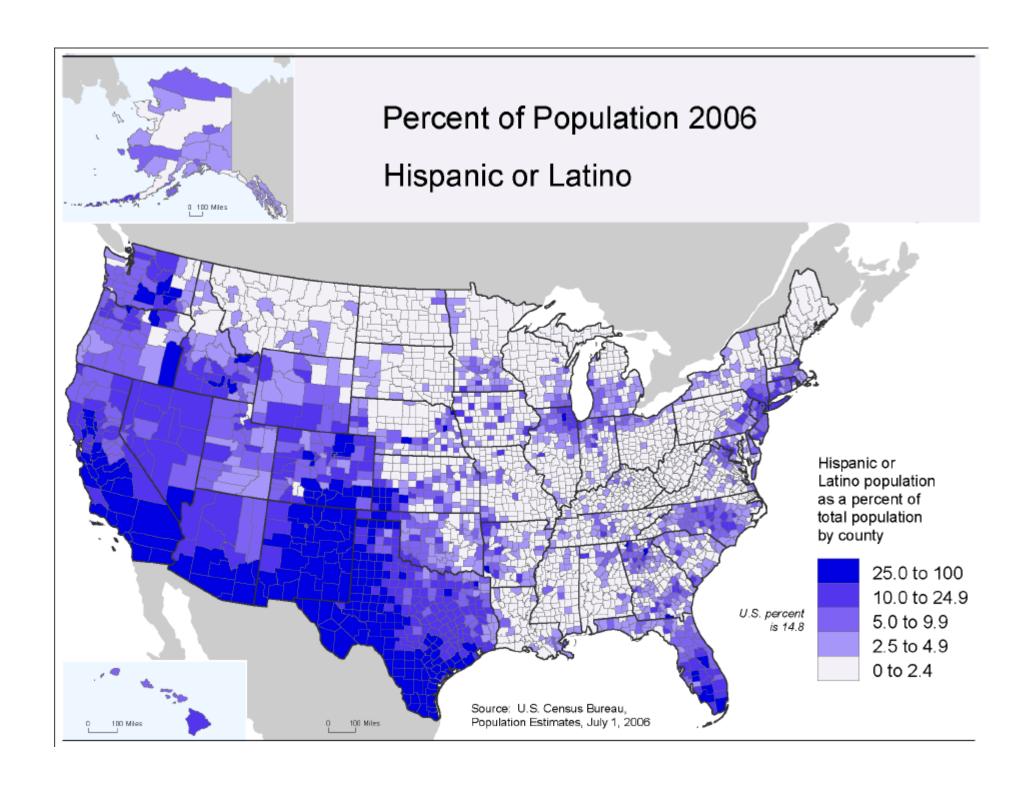
#### Percent of Population 1990 Hispanic or Latino



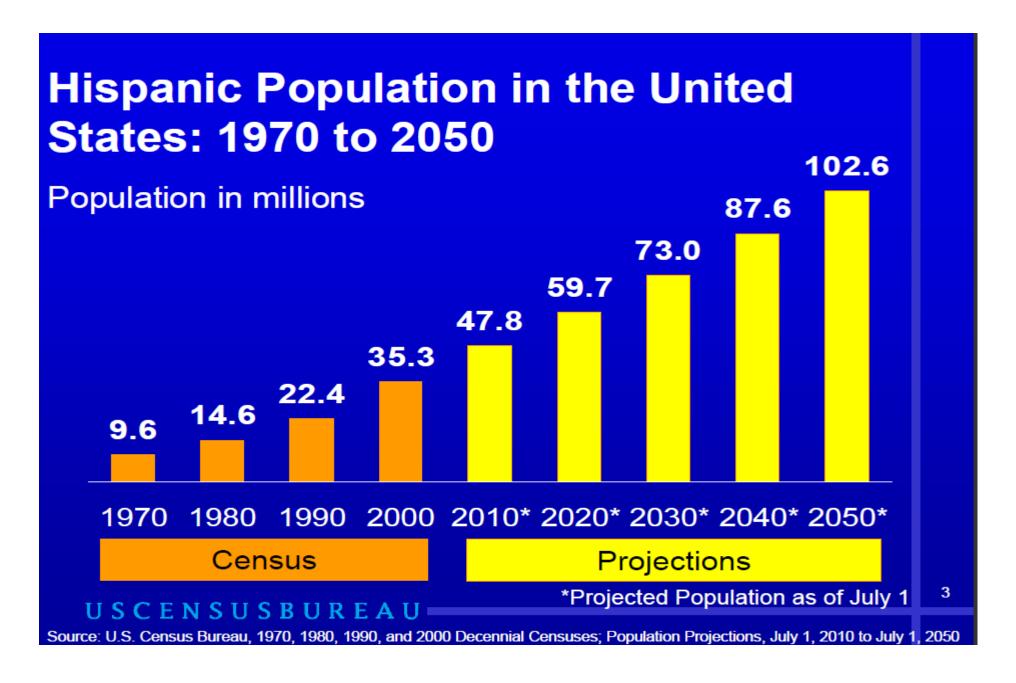


#### Percent of Population 2000 Hispanic or Latino

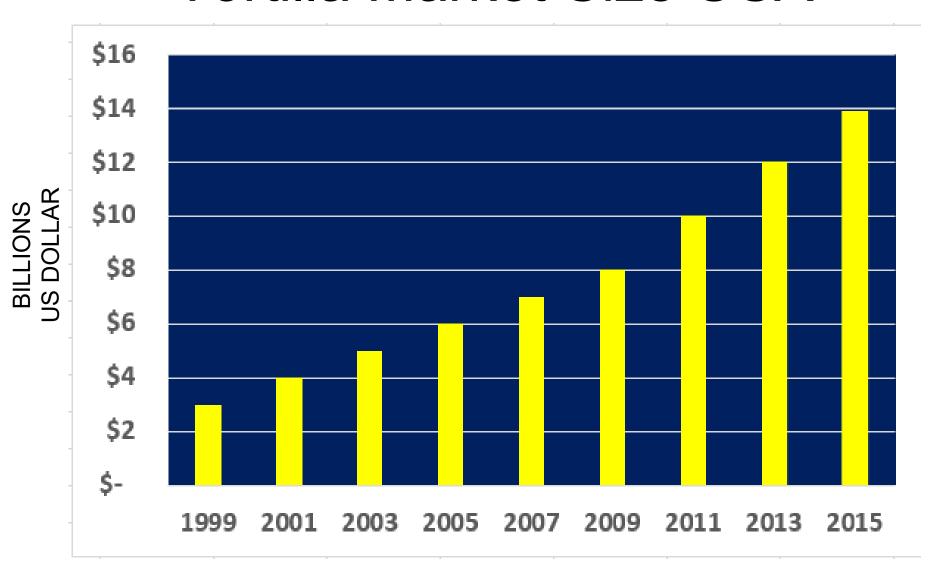




#### THE DEMOGRAPHIC DRIVER of U.S. TORTILLA SALES



## Tortilla Market Size USA



#### Market Size & Growth

- CAGR of 5-9% Since 1996
- Fueled By:
  - Demographics
  - Dietary Diversification among All Ethnic Groups
  - Economics
- US Sales in 2015 = \$13.8 Billion +
  - Salsa Outsold Ketchup in 2008
  - Tortillas Outsold White Sandwich Bread in 2010
  - Top 3 Ethnic Cuisine in US:
    - 1. Italian,
    - 2. Chinese,
    - 3. Mexican

## Non-Demographic Drivers:

- Tremendous Growth Among Non-Hispanic Buyers
- Healthier Eating Alternatives To Bread
- Greater Variety Available
- More Options
  - Kosher
  - Organic
  - Gluten Free
  - Etc
- Convenience

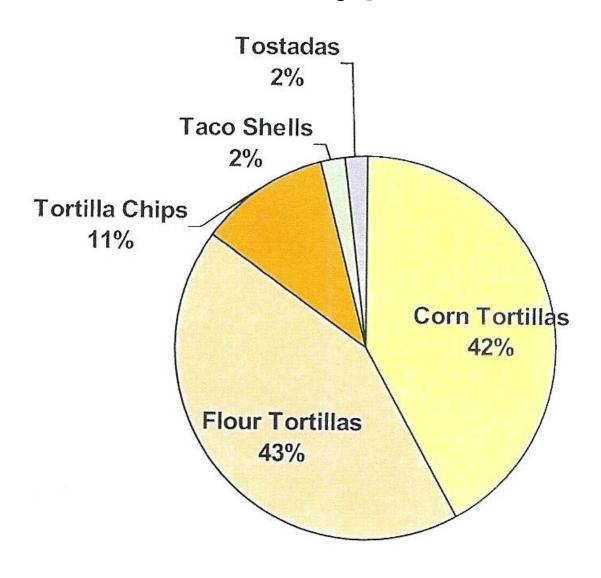
#### TRACKING METHODS

- US Dept Of Commerce Assigned NAICS Code 311830 to Tortilla Manufacturing
- Several Major Players Are Conglomerates Therefore Under Other Codes
- Majority Of Tortilla Sales Not Seen By IRI
  - Less Than One Third Of Tortillas Are Sold Through Chain Retailers
  - Conversely, Relatively Large Portion Of Tortillas Are Part Of Other Product (Burritos, Wraps, Frozen Entrees) So Not Even Recorded As Tortilla Sales
- Traditional Preference For Fresh-Onsite Tortillas Makes Tortillas Manufactured In Restaurants and Small Store-fronts Untrackable
- TIA Uses Broad Combination of Market Data AND Member Data With Trend Analysis

# 2015 In US Dollars – By Type

| By Product Type |      |                                         |
|-----------------|------|-----------------------------------------|
| Tostadas        | 2%   | \$ 277,830,000                          |
| Taco Shells     | 2%   | \$ 280,404,000                          |
| Tortilla Chips  | 11%  | \$ 1,530,065,000                        |
|                 |      | , , , , , , , , , , , , , , , , , , , , |
| Flour Tortillas | 43%  | \$ 5,973,345,000                        |
| Corn Tortillas  | 42%  | \$ 5,834.340,000                        |
|                 | 100% |                                         |

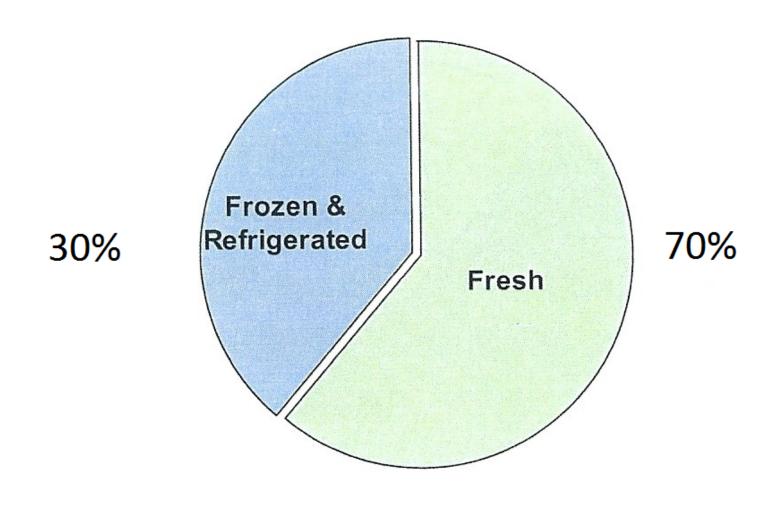
# 2015 Product Types & Share



#### 2015 Fresh Vs Frozen – Dollars

| Fresh                 | 70%  | \$ 9,724,000,000 |
|-----------------------|------|------------------|
|                       |      |                  |
| Frozen / Refrigerated | 30%  | \$ 4,167,000,000 |
|                       | 100% |                  |

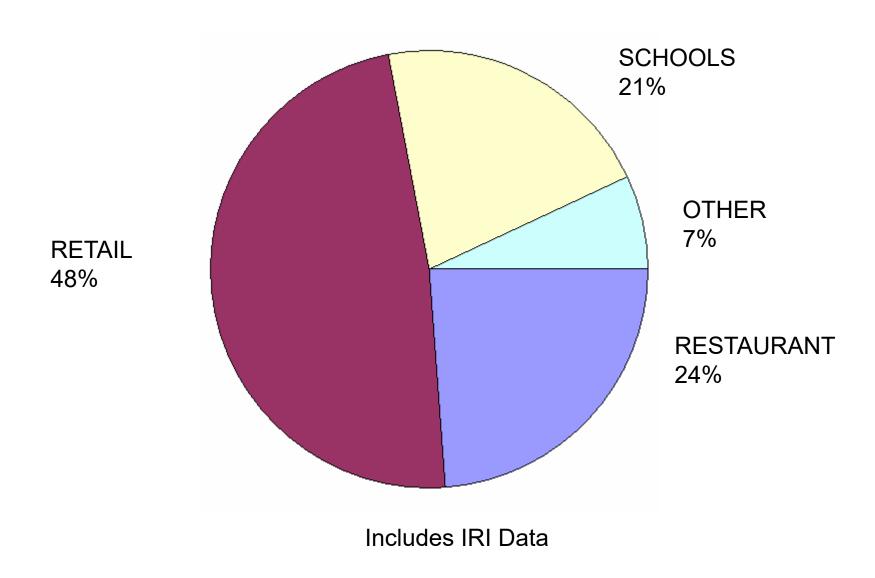
# Fresh Vs. Frozen / Refrigerated 2015



# 2015 By Purchaser - In Dollars

| Retail                      | 48%  | \$ | 6,667,000,000 |
|-----------------------------|------|----|---------------|
| Restaurant                  | 24%  | \$ | 3,334,000,000 |
| Schools & Govt Institutions | 21%  | \$ | 2,917,000,000 |
| Other                       | 7%   | \$ | 972,400,000   |
|                             | 100% | Ť  | <b>- ,  ,</b> |

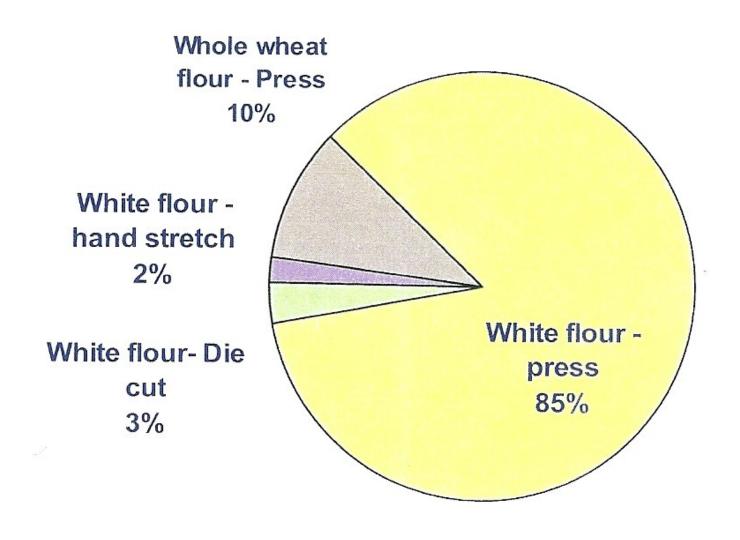
# 2015 Sales By Purchaser



## 2015 Flour Tortillas – In Dollars

| White flour - Press        | 85%    | \$ 11,807,775,000 |
|----------------------------|--------|-------------------|
|                            |        |                   |
| White flour - Hand Stretch | 2%     | \$ 277,830,000    |
|                            |        |                   |
| White flour - Die Cut      | 3%     | \$ 416,745,000    |
|                            |        |                   |
| Whole Wheat - Press        | 10%    | \$ 1,389,150,000  |
|                            | 100%   |                   |
|                            | 100 /0 |                   |

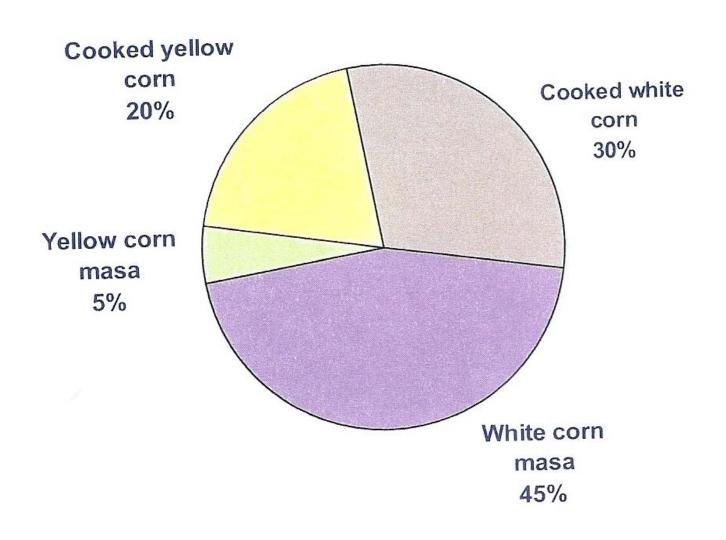
## Flour Tortillas



## 2015 Corn Tortillas – In Dollars

| Masa - White Corn    | 45%   | \$<br>6,251,175,000 |
|----------------------|-------|---------------------|
|                      |       |                     |
| Masa - Yellow Corn   | 5%    | \$<br>694,575,000   |
|                      |       |                     |
| Cooked - White Corn  | 30%   | \$<br>4,167,450,000 |
|                      |       |                     |
| Cooked - Yellow Corn | 20%   | \$<br>2,778,300,000 |
|                      | 100%  |                     |
|                      | 100/0 |                     |

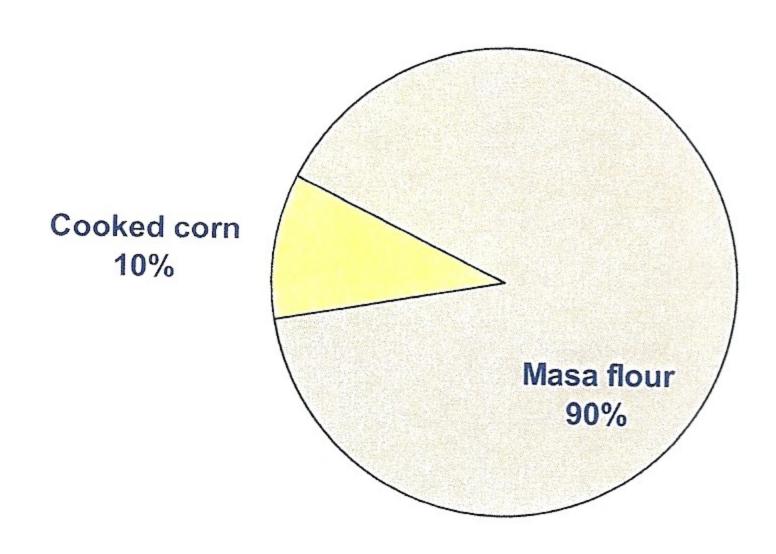
## 2015 Corn Tortillas



# 2015 Tortilla Chips – In Dollars

| Masa Flour  | 90%  | \$ 12,502,350,000 |
|-------------|------|-------------------|
|             |      |                   |
| Cooked Corn | 10%  | \$ 1,389,150,000  |
|             | 100% |                   |

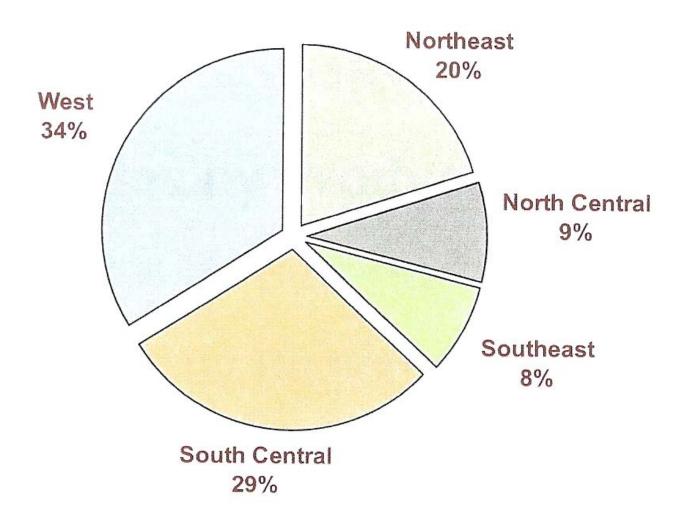
# 2015 Tortilla Chips



# 2015 US Region – In Dollars

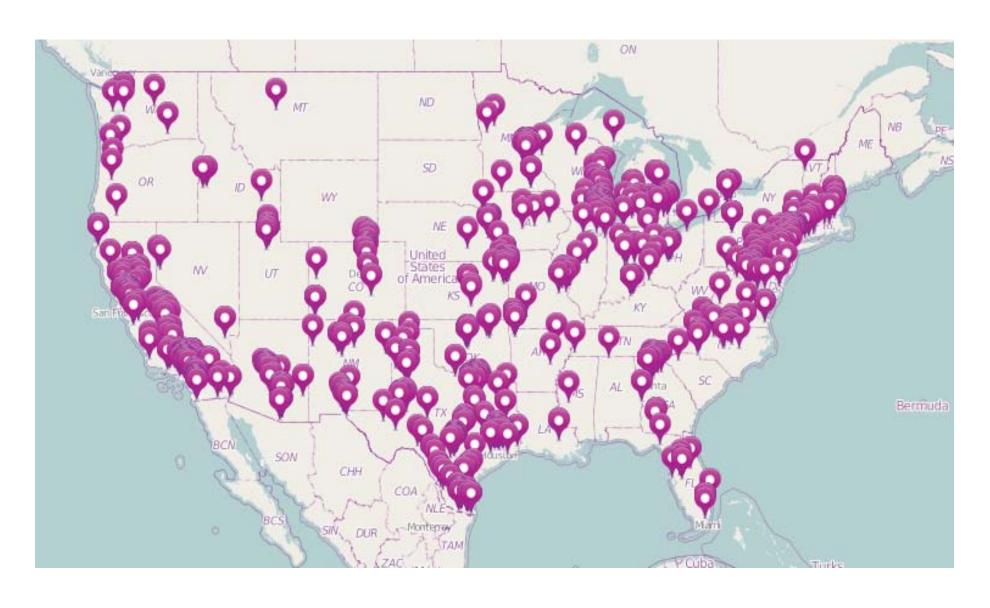
| West          | 34%  | \$<br>4,723,110,000 |
|---------------|------|---------------------|
| South Central | 29%  | \$<br>4,028,535,000 |
| NorthEast     | 20%  | \$<br>2,778,300,000 |
| North Central | 9%   | \$<br>1,250,335,000 |
| South East    | 8%   | \$<br>1,111,320,000 |
|               | 100% |                     |

# 2015 By US Region





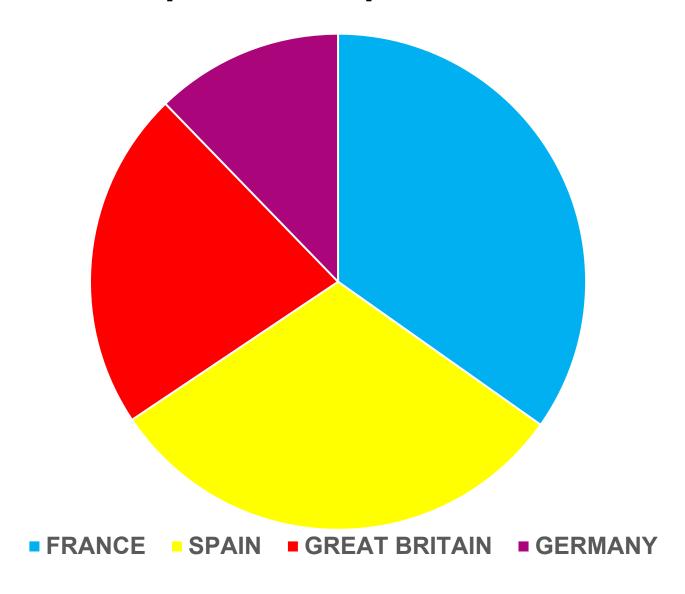
#### Continental U.S. Tortilla Plants



### Europe – Top 4 Tortilla Sales

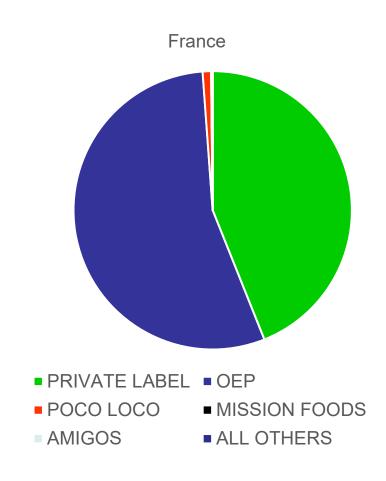
| FRANCE        | \$ 45,708,000  |
|---------------|----------------|
| SPAIN         | \$ 40,503,000  |
| GREAT BRITAIN | \$ 29,093,000  |
| GERMANY       | \$ 16,106,000  |
| Total         | \$ 131,409,000 |

# Europe – Top 4 Tortilla



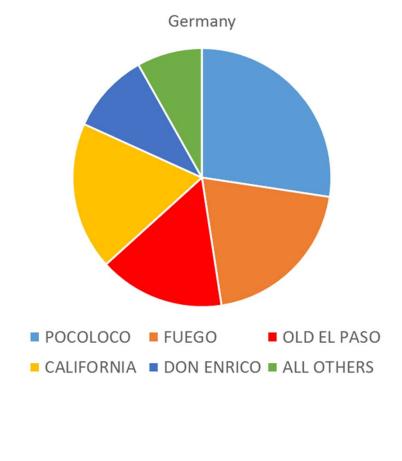
#### FRANCE Tortillas – By Brand

| PRIVATE LABEL | \$20,087,000 |
|---------------|--------------|
| OEP           | \$25,090,000 |
| POCO LOCO     | \$447,000    |
| MISSION FOODS | \$14,000     |
| AMIGOS        | \$69,000     |
| Total         | \$45,708,000 |



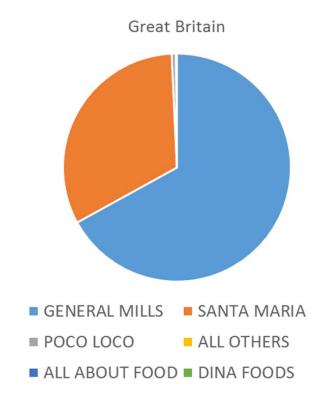
#### GERMANY Tortillas – By Brand

| POCOLOCO    | \$4,413,000<br>\$3,250,000 |
|-------------|----------------------------|
| OLD EL PASO | \$2,533,000                |
| CALIFORNIA  | \$2,976,000                |
| DON ENRICO  | \$1,620,000                |
| ALL OTHERS  | \$1,315,000                |
| Total       | \$16,106,000               |



# GREAT BRITAIN Tortillas By Brand

| GENERAL MILLS  | \$ 16,308,000 |
|----------------|---------------|
| SANTA MARIA    | \$ 7,857,000  |
| POCO LOCO      | \$ 144,000    |
| ALL OTHERS     | \$ 19,000     |
| ALL ABOUT FOOD | \$ 10,000     |
| DINA FOODS     | \$ 6,000      |
| Total          | \$ 24,343,000 |



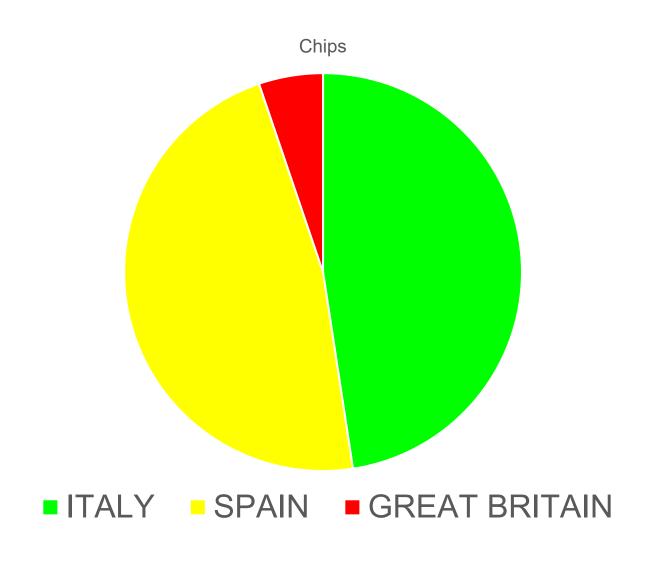
#### SPAIN Tortillas – By Brand

| PRIVATE LABEL | 24,056,000   | SpainTortillas                                                                                 |
|---------------|--------------|------------------------------------------------------------------------------------------------|
| OLD.PASO      | 11,496,000   |                                                                                                |
| ZANUY         | 1,767,000    |                                                                                                |
| MEXI.FOODS    | 839,000      |                                                                                                |
| SANTA.MARIA   | 641,000      |                                                                                                |
| AZTECA        | 531,000      |                                                                                                |
| ALL OTHERS    | 1,173,000    | <ul><li>■ PRIVATE LABEL ■ OLD.PASO ZANUY</li><li>■ MEXI.FOODS ■ SANTA.MARIA ■ AZTECA</li></ul> |
| Total         | \$40,503,000 | • ALL OTHERS                                                                                   |

#### Europe – Top 3 - Chips

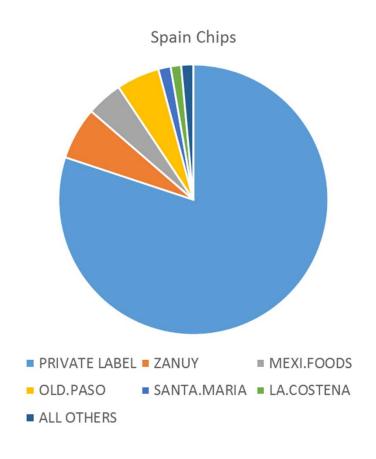
| ITALY         | \$25,553,000 |
|---------------|--------------|
|               |              |
| SPAIN         | \$25,331,000 |
| GREAT BRITAIN | \$2,800,000  |

#### Europe – Top 3 - Chips



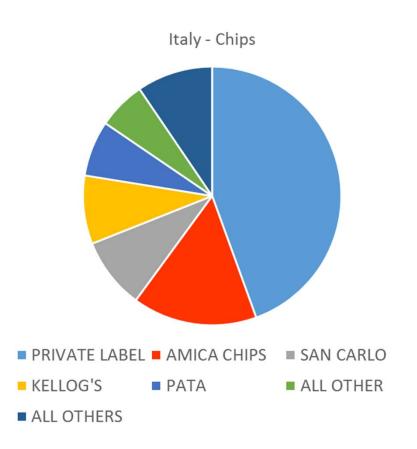
### SPAIN - Chips

| \$ 20,285,000 |
|---------------|
| \$ 1,585,000  |
| \$ 1,092,000  |
| \$ 1,310,000  |
| \$ 374,000    |
| \$ 319,000    |
| \$ 366,000    |
| \$ 25,331,00  |
|               |



#### ITALY – Chips

| PRIVATE LABEL | \$13,448,000  |
|---------------|---------------|
| AMICA CHIPS   | \$ 4,719,000  |
| SAN CARLO     | \$ 2,699,000  |
| KELLOG'S      | \$ 2,586,000  |
| PATA          | \$ 2,106,000  |
| ALL OTHER     | \$ 1,812,000  |
| ALL OTHERS    | \$ 2,876,000  |
| Total         | \$ 30,245,000 |



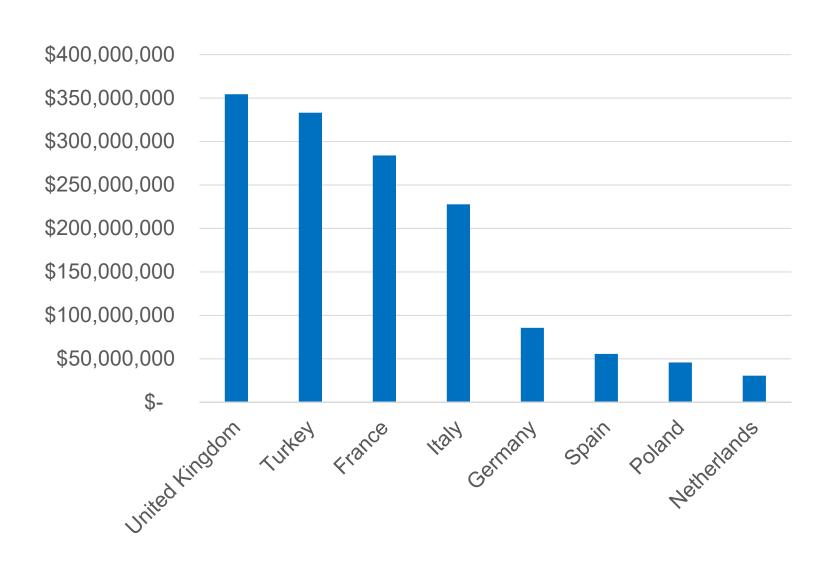
# GREAT BRITAIN – Chips

| PRIVATE LABEL  | \$ 1,381,000 |                  |                    |
|----------------|--------------|------------------|--------------------|
| GENERAL MILLS  | \$ 1,940,000 |                  |                    |
| LUKE'S ORGANIC | \$ 117,000   |                  |                    |
| HAIN CELESTIAL | \$ 29,000    |                  |                    |
| BOOKER BELMONT | \$ 16,000    |                  |                    |
| MEDORA SNACKS  | \$ 11,000    |                  |                    |
| ALL OTHERS     | \$ 8,000     |                  |                    |
| Total          | \$ 3,502,000 | ■ PRIVATE LABEL  | ■ GENERAL MILLS    |
|                |              | ■ LUKE'S ORGANIC | THE HAIN CELESTIAL |
|                |              | ■ BOOKER BELMONT | ■ MEDORA SNACKS    |
|                |              | ■ ALL OTHERS     |                    |

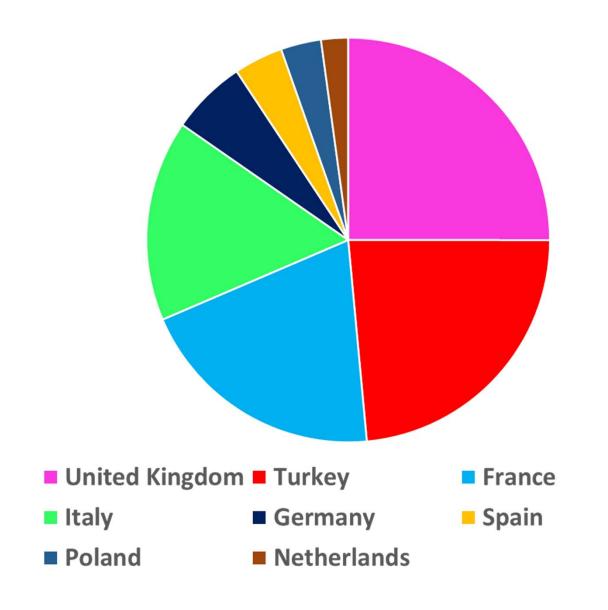
#### All Flat-Breads – EUROPE top 8

| United Kingdom | \$<br>354,400,000   |
|----------------|---------------------|
| Turkey         | \$<br>333,100,000   |
| France         | \$<br>284,000,000   |
| Italy          | \$<br>227,700,000   |
| Germany        | \$<br>85,600,000    |
| Spain          | \$<br>55,600,000    |
| Poland         | \$<br>45,800,000    |
| Netherlands    | \$<br>30,600,000    |
| TOTAL          | \$<br>1,416,800,000 |

#### All Flat-Breads – EUROPE top 8

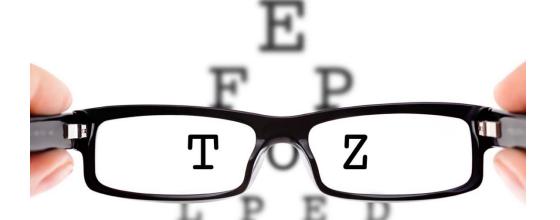


#### All Flat-Breads – EUROPE top 8



#### Flatbread Notes by Country

(Also known as the "TIA Vision Test"!)





#### Country Notes for Flatbreads

UK: Most of these figures derived from sale of Asian flat breads such as Naan and Chapati due to over 3M people of Indo-Pakistani decent and these cuisines very popular in foodservice. Pita another very popular flat bread, which though Arabic in origin is eaten by many Ethnicities in the UK Although the Mexican/Latino community in the UK is very small, Mexican foodservice outlets becoming increasingly popular. Hence, tortilla sales rapidly rising. Estimated tortilla sales 10-20% of total flat bread in the UK.

**TURKEY**: Packaged Flat Bread, around 90% share comes from tortilla bread which we call "lavash". Unpackaged Flat Bread, around 95% share comes from what's called "pide", basically round pita breads

FRANCE: tortillas often sold within a meal product, with a much smaller proportion being sold alone. We estimate tortillas account for 40% of flat bread market volume and 60% other flat breads mainly pita

ITALY has real tortillas made of corn, sold in ethnic section of grocery retailers, but presence is small and is usually within quick-serve ethnic food. Instead is large presence of a flatbread called "Piadina", usually made with flour, lard or olive oil, salt and water, ingredients questioned by consumers now, preferring lighter and healthier products. As a result there's growing presence of Piadina made with olive oil instead. Piadina is widely sold through retail and foodservice. Estimated that Piadina is 94% of flat bread market (packaged and unpackaged), while remaining 6% is of tortillas and other ethnic flat breads.

#### Country Notes - Continued

**GERMANY** Flat bread is very small compared to leavened bread, and within flat bread tortillas are only one of many variations. People wanting to eat Mexican cuisine are more likely to go to foodservice (e.g. Enchilada, Sausalitos etc.). definitely growing. Estimate tortillas are 5-10% of flat bread market

SPAIN: around 80% of this category is formed by tortillas as it is a product which indeed is gaining popularity in the country. As I guess in many other markets, the trend started to grow from foodservice but nowadays, is a common product on the grocery retailers' shelves. Old el paso would be the most important branded product within this market although private label also has an important presence in this market. These comments just refer to Packaged Flat Bread, as Unpackaged Flat Bread is negligible through retailing.

POLAND: Tortillas account for 80% of total flat bread in Poland. Tortillas are the most popular type of flat bread and account for the majority of flat bread in Poland. Pita ranks 2<sup>nd</sup>

NETHERLANDS does not have a domestic type of flatbread in its traditional eating culture. Tortillas are the most common type of flatbread as Mexican food is relatively popular and tortillas are also often used to create wraps. Share of tortillas is declining as other types of Middle Eastern flatbreads becoming more popular in recent years. Estimate that tortillas comprise 70% of the flat bread market in Netherlands.

#### TIA's Role In This Market

- Expanding Your Business
  - Increased Exposure Between You & Market
- Growing Your Profits
  - Increased Knowledge Of Best Practices
- Increasing Your Success
  - Supporting, Informing & Advocating Our Members

# TIA WOULD LIKE TO SAY LANK TOUL

Jim Kabbani (703) 819-9550 jkabbani@tortilla-info.com